

1	Profile seal	7a	Vent hose to intake manifold
2	Oil separating plate	8	Air cleaner
3	M5 x 8 cross-head screw	10	Intake manifold
4	Oil drain pipe	11	Throttle valve
5	M5×75 screw	Α	Fresh air
6	Air cleaner hose connection	В	Part load blow-by gases
6a	Air admission or vent hose	С	Full load blow-by gases
7	Hose connection		
	(bypass hole 2 mm dia.)		

## **Function description**

The engine blow-by gases flow out of the crankcase through the oil separator (2) in the cylinder head cover.

The oil separated out at that point flows along a drain pipe (4) to the cylinder head.

The blow-by gases pass to the combustion chambers in the following manner depending on the load state of the engine (intake manifold vacuum).

## Part load ventilation

Throttle valve (11) closed or slightly open:
The blow-by gases in part load are drawn off
through the 2 mm dia. bypass hole in the hose
connection (7) of the cylinder head cover along
the vent hose (7a) into the intake manifold (10).
The vacuum which is produced in the crankcase
as a result draws in fresh air from the air cleaner
(8) along the air admission or vent hose (6a).

## Full load ventilation

Throttle valve (11) open:

At full load all the blow-by gases are led through the oil separator (2) in the cylinder head cover and along the air admission or vent hose (6a) into the air cleaner (8) where they are mixed with intake air and drawn off through the throttle valve into the combustion chambers.