Operation no. of operation texts and work units or standard texts and flat rates

Identification of model designations

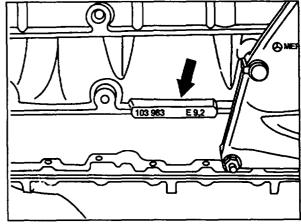
Replacement crankcases and short blocks do not have a stamped engine model designation and engine number.

To enable the engine to be identified on vehicles (eg. by inspection authority after vehicle has been laid up or at Customs if vehicle exported etc.), the engine model designation must be stamped by the repairing workshop in the crankcase in the engine number panel (arrow), on the right in front of the engine support.

Example:

103.983 (engine model designation in model 124.030), see (01-0010).

The engine compression ratio (£) has been stamped after the engine number since August 1987.



P01-6045-13

Since January 1991, crankcases with additional bearing seat openings at the side (1) have been fitted as standard. This improves the pressure distribution in the crank chamber.

Threaded holes in crankcase see (01-1200).

