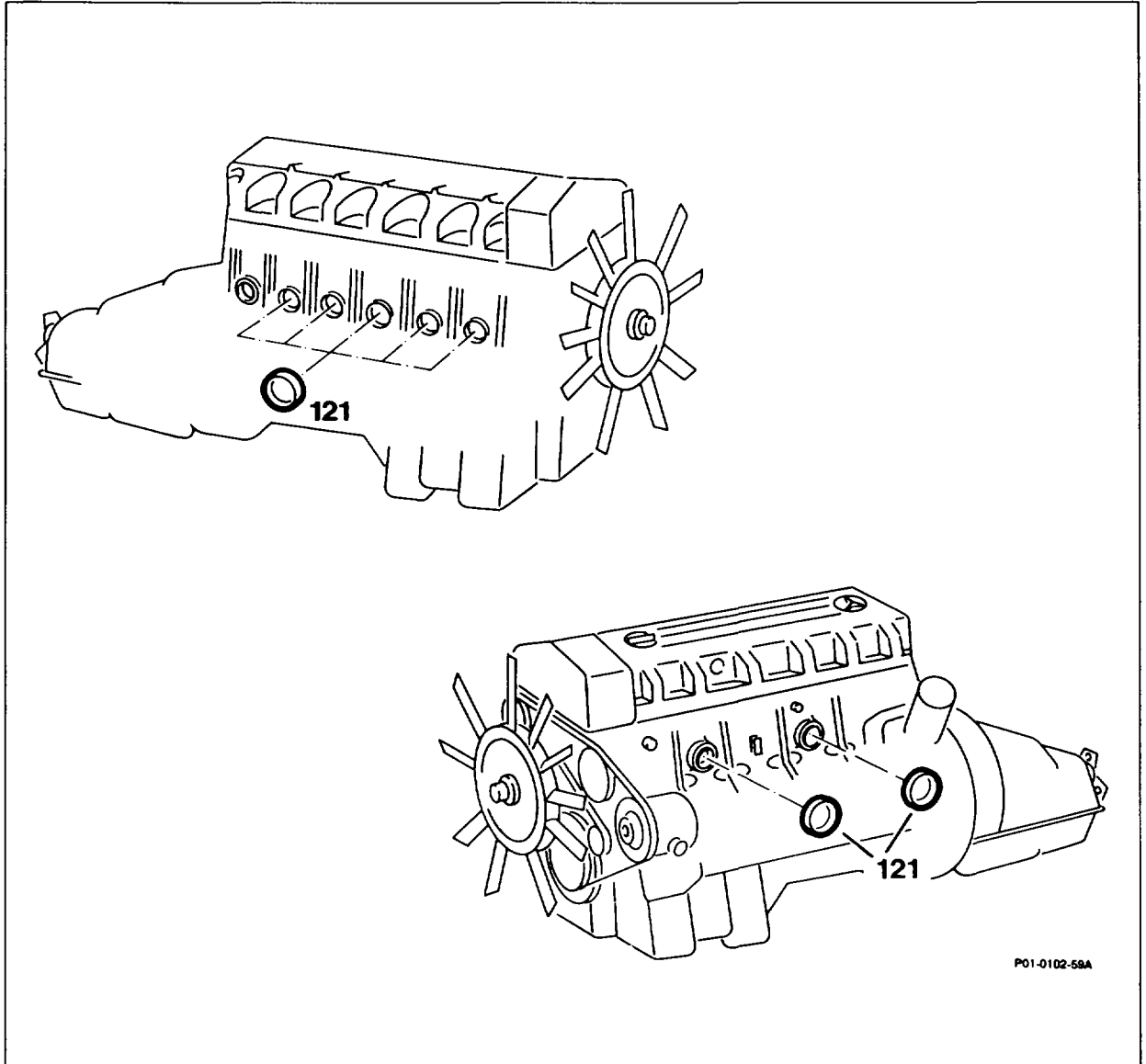


## 01-1400 Replacing core plug in crankcase

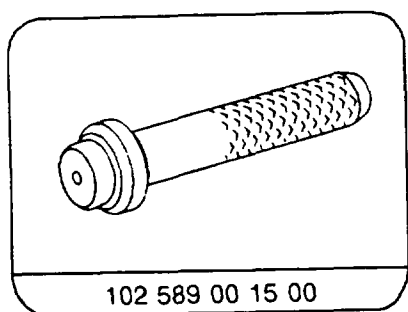
Preceding work:  
 Attachments in area of core plug removed.  
 Coolant drained (20-0100).

Operation no. of operation texts and work units or standard texts  
 and flat rates  
 01-8501 - 01-8741



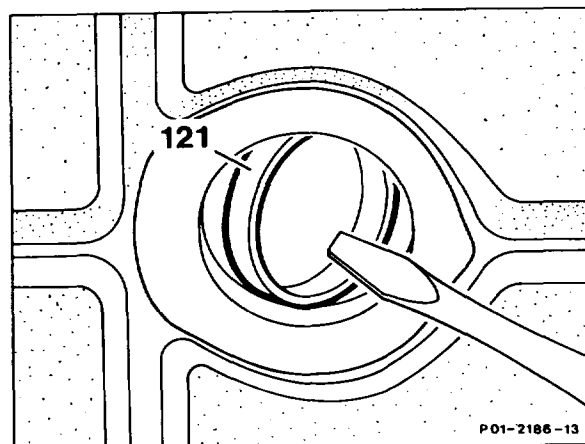
Core plug (121) .....	remove (steps 1 and 2).
Core plug hole with activator .....	clean, combination pack 002 989 09 71.
Core plug hole .....	coat with sealant 002 989 45 20 10
Core plug (121) .....	knock in with drift.
	Special tool 102 589 00 15 00.
Sealant .....	allow to cure.
Engine .....	check for signs of leaks.

## Special tools

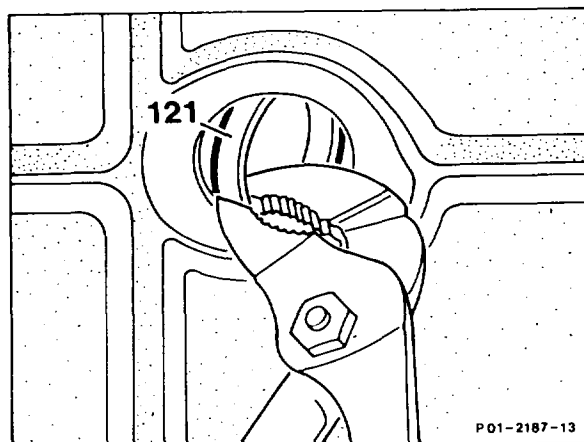


## Renewal

1 Use a screwdriver to knock in core plug (121) on one side far enough for it to turn.



2 Withdraw core plug (121) by gripping at the collar.



3 Thoroughly clean core plug hole. Spray the sealing surface with activator. It must be free of grease.

4 Coat core plug hole with sealant 002 989 45 20 10.



5 Knock in new core plug with the drift  
102 589 00 15 00 until it is flush.

**Note**

The sealant must harden for approx. 45 minutes  
before pouring in coolant.

6 Run engine until it is warm and check for  
signs of leaks.

