

Designation	Nature and reason for modification	Breakpoint	Op. no.
TDC sensor bracket	A new TDC sensor bracket is installed with introduction of the vibration damper with integrated hub Engine 605.911	May 1995	
Vacuum control valve	Vacuum control valve modified. Restrictor integrated in vacuum control valve; the restrictor in the vacuum pipes is thus discontinued.	July 1994	07.1-0005 07.1-1826
Fuel pipe	Fuel feed pipe from fuel filter to injection pump converted from plug connection to screw attachment.	September 1995	07.1-5701 07.1-5702 07.1-8410
Screws of cylinder head cover trim panel	Conversion to self-tapping screws for attaching cylinder head cover trim panel to cylinder head cover.	December 1993	07.1-6830 07.1-9290 14-1310 14-1961
Leak oil hose	Leak oil hoses between nozzle holders modified. Standardization with all two-valve engines.	February 1994	07.1-6830
Leak oil hose	Conversion to light-colored hoses for leak oil hoses for assembly reasons.	October 1995	07.1-6830
Injection timing device	Segment flange of injection timing device modified from forging to sintered part. New injection timing device is installed with washer.	June 1994	07.1-8014 07.1-8050 07.1-8410

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Overflow valve	Overflow valve modified. Overflow valve with O-ring for increasing leaktightness.	September 1993	07.1-8410
Fuel hose	Fuel hose from top part of oil filter to return flow pipe modified. Check valve in fuel return hose (immobilizer). Engine 605.911 Engine 606.910	March 1994 April 1994	07.1-8410
Fuel hose	Fuel hose from top part of oil filter to return flow pipe modified to improve starting. Engine 605.911 Engine 606.910	January 1995 February 1995	07.1-8410
Shutoff valve	Shutoff valve modified.	November 1995	07.1-8410
Bolt + washer	Bolt + washer for attaching injection pump modified for tolerance reasons.	December 1995	07.1-8410
Bracket of intake manifold/ resonance intake manifold	Bracket of intake manifold/ resonance intake manifold modified	August 1993	09-8031 14-1961
Gasket of resonance intake manifold	Gasket of resonance intake manifold modified Engine 606.910	January 1996	14-1961
Exhaust manifold	Tightening torque of exhaust manifold to cylinder head increased from 23 Nm to 30 Nm (retightening discontinued).	September 1994	14-3915
Clamp of corrugated pipe	Welded nut at clamp of corrugated pipe at exhaust manifold and at EGR valve discontinued.	May 1995	14-3915 14-7265
Clamp of corrugated pipe	Screw for EGR clamp standardized.	July 1995	14-3915 14-7265

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Exhaust manifold	Stud bolt for exhaust manifold at cylinder head standardized with engine 111 Engine 605.911	June 1996	14-3915
Seal of EGR valve	Seal between EGR valve and pressure control flap housing standardized with engine 602.98.	November 1995	14-7265
EGR/variable intake system control module (N37/3)	Shut-off speed of exhaust gas recirculation function modified to avoid blue exhaust. Control module part no. 061 545 95 32 or 016 545 91 32.	approx. October 1993	14-7611
Restoring spring	Restoring spring modified. Strengthened restoring spring ensures accelerator control damper moves back when engine idling. Engine 605.911, 606.910 with automatic transmission.	June 1993	30-1010 30-4105
Restoring spring	Restoring spring at injection pump with increased spring force. Engine 605.911, 606.910 with manual transmission.	September 1993	30-1010 30-4105