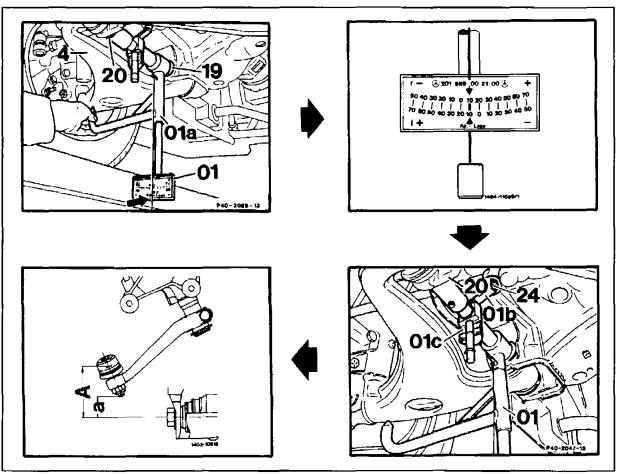
## Preceding work:

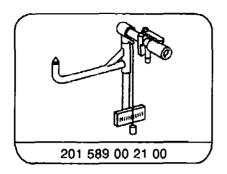
General information on chassis alignment (40-0200).



P40-0085-57

| Measuring instrument (01) 201 589 00 21 00 | Insert in the wishbone bolted connection and position so that the plumb bob (arrow) is at "0" on scale.  |
|--|--|
| Ball point position                        | In the straight-ahead position of the front wheels scan with the slide (01b) on the track rod (24, thread shoulder).                                     |
|  | Difference in height "A" = ball point position.  The ball point position is not measured directly but via dimension "a"                                  |
| Correction of ball point position          | Perform at idler arm or in exceptional cases at pitman arm.  If the ball point position cannot be adjusted, check bearing console of idler arm (62-185). |

## Special tool



## Note

The ball point position can be adjusted at the idler arm (26) by inserting an additional washer or by removing the washer (26a).

Tightening torque of hexagon nut (26b):

Model 124

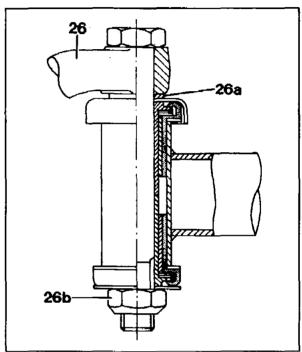
150 Nm

Model 201

110 Nm

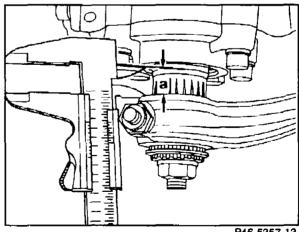
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After tightening the hexagon nut (26b), check whether the thread of the hexagon bolt projects at least 0.5 mm beyond the hexagon nut.



P46-5355-15A

In exceptional cases, the ball point position can be corrected at the pitman arm by shifting the arm on the splines of the pitman shaft.



P46-5357-13