

## 72-051 Replacing driver's door

---

### Removal

---

- 1 Remove driver's door (72-050) and place on suitable support (table with foam mat).
- 2 Unscrew door hinges.
- 3 Remove trim on driver's door (88-800).
- 4 Remove protective strip on driver's door (88-802).
- 5 Remove door handle outside on driver's door (72-240).
- 6 Remove outside mirror (88-900 or 88-905).
- 7 Remove sealing strip outside on driver's door (72-170).
- 8 Remove door lining on driver's door (72-100).
- 9 Remove sealing strip, inside (72-160).
- 10 Remove sealing frame on driver's door (72-220).
- 11 Remove crank window on driver's door (72-190). On vehicles with "electric window lift" as special equipment, refer to 72-185.

- 12 Install inside door actuation on driver's door (72-230).
- 13 Remove door lock on driver's door (72-250).
- 14 Remove door holder (72-210).
- 15 Remove flexible window guide rail (72-198).
- 16 Remove element for central locking system.

#### **Specified jobs on spare part door**

---

- 17 Perform seam sealing on door (97-400).
- 18 Paint spare part door.
- 19 Glue damping element to inside of door leaf (damping is self-adhesive).
- 20 Perform repair preservation (97-150).

#### **Installation**

---

- 21 For installation proceed vice versa.

#### **Attention!**

Adjust crank window following installation (72-195).

The screw on top of hand grip is micro-encapsulated, either replace or screw in with screw locking compound.