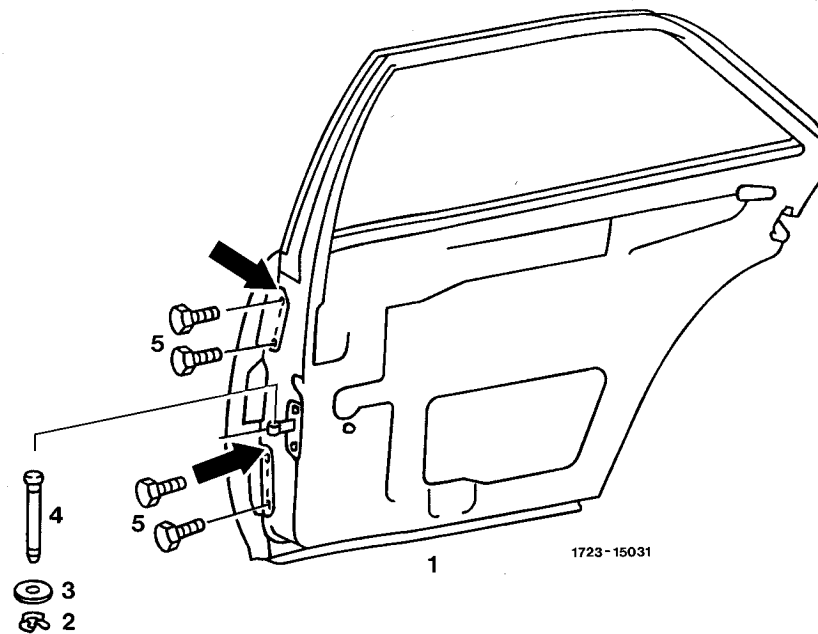


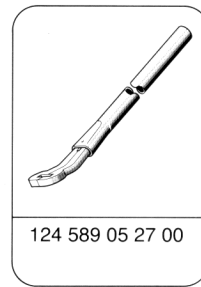
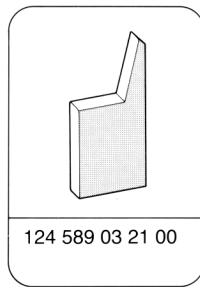
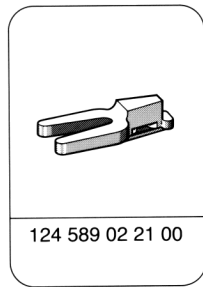
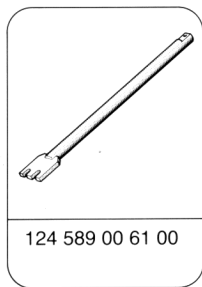
## 72-060 Removal, installation and adjustment of rear door

Door lining removed (refer to Note)



Lock (2) on bolt (4) .....	remove
Bolt (4) .....	knock out, special tool 124 589 00 61 00
Plastic washer (3) .....	remove
Cushioning strap of door holder .....	push in and close door
Location of door hinges on contact surface (arrows)	mark to avoid time-consuming adjustment of door during re-installation of door
Screws (5) .....	unscrew, open door (1) and remove toward the rear, 25 Nm. During installation adjust air gaps and transitions (refer to Installing and adjusting)

## Special tools



## Note

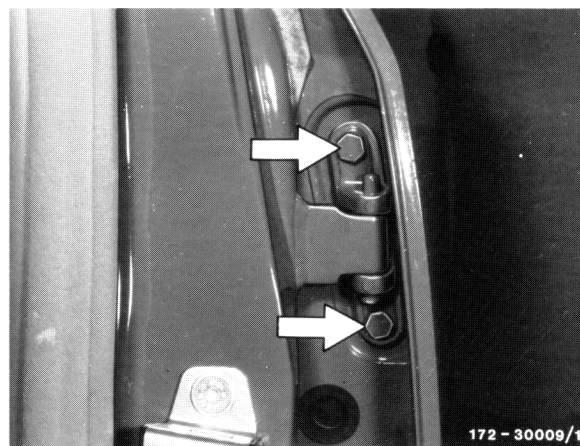
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Remove door lining (72-101) on vehicles provided with central locking system, electric window lift or exit lamp as special equipment. Loosen connections of respective special equipment and pull out through opening on face of inside door plate.

## Installation and adjustment

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- 1 Position door at markings and slightly tighten fastening screws on hinges.

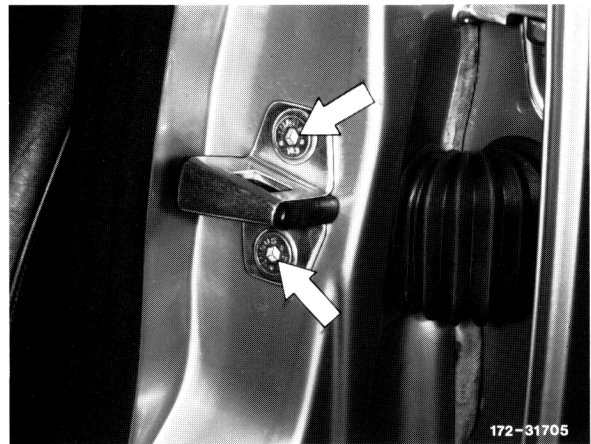


2 Unscrew closing eye.

3 Align rear door on hinge side in such a manner that the door panelling of the rear door is flush with contour of driver's door or max. 1 mm deeper.

4 Check air gap all-around on door and correct, if required.

Air gap widths (60–70).



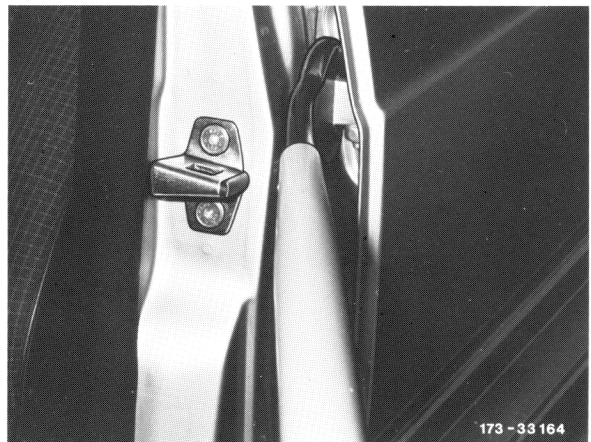
5 For re-alignment of welded on hinges, use turning fork, special tool 124 589 05 27 00.

6 Tighten fastening screws on hinges.

7 Repair damaged paint on hinges with final coat.

8 Insert bolts on door holder and secure.

9 Screw on closing eye (do not tighten).



10 Insert centering gauge into door lock until the lock completely engages (detent stage 2).

**Attention!**

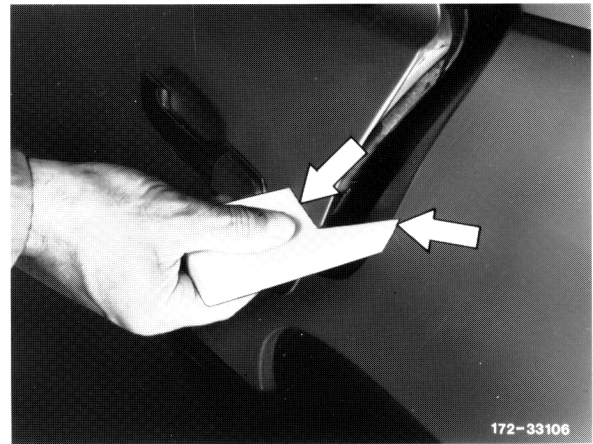
The centering gauge for lefthand and righthand door lock is of different design. Pay attention to marking "L" or "R".



11 Position depth stop at level of closing eye and outer door plate and close door until the depth stop abuts on both sides.

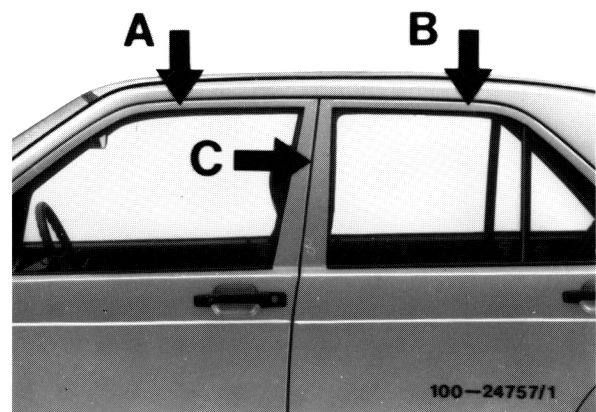
12 Push closing eye through opened window from inside into centering gauge and tighten fastening screws (17 Nm).

13 Pull outer door handle and remove centering gauge.



14 Check window frame in ranges A, B and C and straighten, if required.

**Note:** When straightening window frame, the window must be in its lower position (to avoid breaking window glass). Straighten window frame with care to avoid paint cracks.



15 Adjust spacing dimensions in range A, B and C.

16 Check door for easy operation.

- a 20.5-23 mm
- 1 Roof frame
- 2 Window frame

